STUDY ON VARYING SALT LEVEL AND STORAGE TIME ON PHYSICO-CHEMICAL AND SENSORY QUALITY OF BEEF NUGGET

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ABSTRACT

The experiment was conducted to find out the effect of salt and storage temperature on the physico-chemical properties of beef nugget. For this purpose nugget samples were divided into two parts; one is called fresh nugget and another is preserved nugget at different temperatures. Then the fresh samples as well as the preserved samples were divided into four subdivisions. Then these are treated with different salt levels (0, 1.5, 3 and 5% salt level). The preserved samples were stored at 4°C and -20°C. Samples preserved at 4°C were stored in the refrigerator for 21 days and were analyzed on 7th day, 14th day and 21th day and samples preserved at -20°C were stored in the refrigerator for 60 days and were analyzed on 15th day, 30th day, 45th day and 60th day of preservation. Dry matter and Ash content of all the samples increased significantly (P<0.01) with the advancement of storage time and salt level. CP% of fresh samples was 22.31, 20.55, 20.13 and 20.55 at 0, 1.5, 3 and 5% salt concentration. CP, DM, Ash and Fat also varied among the samples significantly (P<0.01). Highly significant difference is observed in preserved samples than in fresh samples at different salt levels. Fresh nugget treated with 1.5% salt found to be more acceptable in terms of sensory evaluation. So we recommend fresh nugget to be best for consumption.

Key Words: Beef nugget, Salt, Forzen nugget, Refrizerated nugget

INTRODUCTION

Livestock is one of the recognized integral components of Agricultural production process. It plays potential role in the national economy being a vital component of Agriculture. The livestock population in Bangladesh consists of 22.90 million cattle, 1.26 million buffalo, 21.56 million goat and 2.78 million sheep (DLS, 2009). It is noted that 75 per cent cattle population of the world is in the developing countries but its contribution is only 34 per cent to the beef production (Rahman, 1992). Animal protein is the most essential element for human physiology. Meat and meat products such as nugget play an important role in nutrition as a contributor of high quality protein. Nugget is a meat product that is popular worldwide. Though this product demand is highly concentrated in western but it also getting more

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demand in Asia. Nugget is a popular meat product as it requires less time to prepare and nutritionally more acceptable than other food product. Studies in meat consumption in last decade have shown the health and nutritional value of a product is a major factor in consumer preference (Angulo and Gil, 2007 and Fonseca and Salay, 2008). Cardiovascular disease (CVD) accounts for 30% of all deaths across the world (World Health Organization, 2009). Hypertension a term which describes high blood pressure has high a global prevalence. Many studies have shown a link between a high intake of dietary sodium and hypertension (Dahl, 1972 and Law et al., 1991a, 1991b). The main source of sodium (75% of total dietary intake) comes from processed food. Consumers are becoming more health conscious and this is leading to a growing preference for healthier, more nutritious and more functional food products. For beef nugget, much attention has focused on its chemical composition and higher shelf-life. Processed meats can also contain high levels of animal fat, high levels of fat have been associated with increased risk of promoting obesity, diabetes and also cancers especially colon cancers (Aggett et al., 2005). Salt is a vital ingredient in processed meat as it has numerous technological benefits such as preservation, taste enhancement and water binding (Durack et al., 2008). Water holding capacity is defined as the ability of a food to enclose liquid within a three dimensional structure (Chantrapornchai and McClements, 2002). Salt is able to increase the water holding capacity of a meat product by extracting myofibrillar proteins which associate into a gel when heated (Foegeding and Lanier, 1987).

However, it is still important to obtain an acceptable limit at which salt can be reduced from processed meat products without negatively impacting functionality, product quality or adversely affect sensorial acceptability, so as to enhance the health status of processed meats. Work carried out by Tobin *et al.* (2012a) and Tobin *et al.* (2012b) have shown salt reduction can be successfully reduced in processed meat products such as burgers and frankfurters.

The aim of preservation is not only to retard the food spoilage but also to control undesirable changes of wholesomeness, nutritive value and growth of microorganisms (Fennema, 1975). Freezing is the only known method by which nugget can be preserved in a condition similar to their normal state. Freezing at different temperature affect the nugget quality.

The present research work was conducted with a view to identify the acceptable salt level of nugget, the quality of nugget and to find the effect of preservation temperature on the chemical composition of nugget.

MATERIALS AND METHODS

Collection of meat

Fresh samples were collected from cattle slaughtered in Sheep and Goat Farm, Department of Animal Science, Bangladesh Agricultural University, Mymensingh. Chemical analysis was carried out in the Animal Science Laboratory, Department of Animal Science, BAU, Mymensingh.

Sample preparation

All visible fat and connective tissue were trimmed off as far as possible with the help of knife and the sample was cut into small pieces. Beef was grinded with the help of meat grinder, then mixed with some spices i.e. chili powder, turmeric powder etc. The meat was aliquot into 4 parts. Each part was mixed with salt at 0, 1.5%, 3%, 5% respectively according to weight basis. Meat from each mixture was taken and wrapped with small square pieces of plastic as a casing. Both end of bag were tied with thread for not entering water and were then placed in to boiling water for cooking. These procedure were made for three times to prepare sample to analyze the first one as fresh basis and the other two were kept in two different freezes at 4°C and -20°C, respectively for further analysis in various days interval of preservation; it was named the refrigerated sausage. The second portion (freezing temperature -20°C) of the sausage was named the frozen sausage. Then the samples were packaged in polyethylene bags separately and was kept into the freeze.

Defrosting process

After storing 7, 14 and 21 and for 15, 30, 45 and 60 days, the samples were defrosted by air, water and microwave oven to prepare for chemical analysis.

Proximate composition

Proximate composition such as Dry Matter (DM), Ether Extract (EE), Crude Protein (CP) and Ash were measured according to the methods (AOAC, 1995). All determination was done in triplicate and the mean value was reported.

pH measurement

pH value of meat was measured using pH meter from meat homogenate. The homogenate was prepared by blending 2g of meat with 10 ml distilled water.

Statistical analysis

Data were analyzed statistically using the analysis of variance technique in a computer using SAS statistical computer package programmed in accordance with the principle of Completely Randomized Design (CRD). Duncan's Multiple Range Test was done to compare variations between treatments where ANOVA showed significant differences.

RESULTS AND DISCUSSION

Proximate Composition

Dry matter

Dry matter (DM) content of sausage at different salt concentration, storage temperature and days are presented in Table 1. DM of fresh nugget of 0% salt was 30.59%, refrigerated nugget and frozen nugget of 0% salt at 21 days and 60 days were 32.61% and 31.64%, respectively. DM of fresh nugget of 1.5% salt was 30.48% and refrigerated and frozen nugget of 1.5% salt sample at 21 and 60 days were 32.60% and 31.17%, respectively. DM of fresh beef nugget of 3.0% salt was 30.67% and refrigerated and frozen nugget of 3.0% salt at 21 and 60 days were 32.45% and 32.09%, respectively. DM of fresh nugget of 5.0% salt was

30.86% and refrigerated and frozen nugget of 5.0% salt at 21 and 60 days were 32.46% and 33.24%, respectively. There were little changes of DM content during storage time. DM content increased with the increase of storage time and salt concentration in all samples. The loss of moisture probably associated with the increase of DM. This result is mached with the findings of Konieczny *et al.* (2007) and they reported that DM content increased during refrigerated storage. DM increased for the loss of moisture of beef nugget with advance of storage time during freezing. Our result is little bit lower than those of findings of Lukman *et al.* (2009) where the authors found that the the dry matter ranged from 34.71% to 40.83% in commercial chicken nugget. Because this variation might be due to beef intead of using chicken meat in commercial chicken nugget.

Table 1. Proximate composition of nugget

Treatment	Parameters		R	Refrigerated			Frozen sample				
		sample		sample	П			П	T		
			7 Days	14 Days	21 Days	15 Days	30 Days	45 Days	60 Days		
T_1	DM%	30.59	30.65	31.02	32.61	31.09	31.29	31.14	31.64		
	Ash%	1.17	1.13	1.08	1.06	1.26	1.28	1.27	1.32		
	CP%	22.31	21.63	21.48	21.44	20.22	20.45	19.73	19.33		
	Fat%	7.85	7.64	7.74	7.75	7.23	7.22	7.20	6.90		
	pН	5.69	5.71	5.68	5.75	5.68	4.74	4.70	4.25		
	CL%	26.67	23.63	22.02	21.63	30.19	30.17	30.16	31.16		
T ₂	DM%	30.48	30.66	31.42	32.60	30.94	31.02	30.43	31.17		
	Ash%	1.19	1.17	1.11	1.07	1.24	1.21	1.25	1.30		
	CP%	20.55	21.30	20.24	20.47	20.90	20.71	20.55	20.15		
	Fat%	7.53	7.54	7.48	7.46	7.24	7.13	7.27	6.97		
	рН	4.79	4.76	4.55	4.51	4.98	4.93	4.97	5.19		
	CL%	28.19	26.35	26.53	24.35	28.35	30.03	30.06	31.06		
T ₃	DM%	30.67	30.68	30.99	32.45	31.70	31.27	31.59	32.09		
	Ash%	1.20	1.17	1.06	1.07	1.18	1.19	1.13	1.15		
	CP%	20.13	21.28	23.33	20.37	19.84	20.22	22.93	22.53		
	Fat%	7.52	7.43	7.49	7.47	7.18	7.19	7.14	6.84		
	рН	4.81	4.75	5.25	4.98	4.76	4.89	5.47	5.30		
	CL%	28.16	28.07	27.64	25.71	28.53	28.49	29.64	30.64		
T ₄	DM%	30.86	30.49	31.54	32.46	32.87	32.73	32.74	33.24		
	Ash%	1.21	1.18	1.11	1.10	1.14	1.17	1.14	1.19		
	CP%	20.55	21.11	20.62	20.45	20.07	20.05	19.94	19.51		
	Fat%	7.51	7.47	7.44	7.39	7.09	7.17	7.09	6.79		
	рН	4.86	4.71	4.71	4.65	4.72	4.87	5.19	5.18		
	CL%	28.17	28.01	26.49	24.12	26.35	26.12	27.71	28.71		

 T_1 = 0% salt; T_2 = 1.5% salt concentration; T_3 = 3% salt concentration and T_4 = 5% salt concentration; CL = Cooking loss

Ash

Ash was also analyzed up to the end of the storage period of 60 days and the results are presented in Table 1. Ash of fresh nugget of 0% salt was 1.17%, refrigerated and frozen nugget of 0% salt at 21 days and 60 days were 1.06% and 1.32%, respectively. Ash of fresh nugget of 1.5% salt was 1.19% and refrigerated and frozen nugget of 1.5% salt at 21 and 60 days were 1.07% and 1.30%, respectively. Ash of fresh beef nugget of 3.0% salt sample was 1.20% and refrigerated and frozen nugget of 3.0% salt at 21 and 60 days were 1.07% and 1.15%, respectively Ash of fresh nugget of 5.0% salt was 1.21% and refrigerated and frozennugget of 5.0% salt at 21 and 60 days were 1.10% and 1.19%, respectively. Ash value increased with the increase of storage time and salt concentration. Our result is well matched with the findings of Lukman *et al.* (2009) where the authors found that the ash ranged from 1.20% to 1.52% in commercial chicken nugget.

Crude protein

Crude protein (CP) content was also determined at the end of the storage period of 60 days and the results are presented in Table 1. CP of fresh nugget of 0% salt was 22.31% and refrigerated and frozen nugget of 0% salt at 21 days and 60 days were 21.44% and 19.33%, respectively. CP of fresh nugget of 1.5% salt was 20.55% and refrigerated and frozen nugget of 1.5% salt at 21 and 60 days were 20.47% and 20.15%, respectively. CP of fresh beef nugget of 3.0% salt was 20.13% and refrigerated and frozen nugget of 3.0% salt at 21 and 60 days were 20.37% and 22.53%, respectively. CP of fresh nugget of 5.0% salt was 20.55% and refrigerated and frozen nugget of 5 .0% salt at 21 and 60 days were 20.45% and 19.51%, respectively. The CP content decreased in samples due to storage might be related with loss of sarcoplasmic protein, osmosis and poor water holding capacity. Our result is little bit higher than those of findings of Lukman *et al.* (2009) where the authors found that the the CP ranged from 12.52% to 16.62% in commercial chicken nugget. Because this variation might be due to beef intead of using chicken meat in commercial chicken nugget.

Fat

Fat content of samples was also analyzed up to the end of the storage period of 60 days and the results are presented in Table 1. Fat of fresh nugget of 0% salt was 7.85% and refrigerated and frozen nugget of 0% salt at 21 days and 60 days were 7.75% and 6.90%, respectively. Fat of fresh nugget of 1.5% salt was 7.53% and refrigerated and frozen nugget of 1.5% salt at 21 and 60 days were 7.46% and 6.97%, respectively. Fat of fresh beef nugget of 3.0% salt was 7.52% and refrigerated and frozen nugget of 3.0% salt at 21 and 60 days were 7.47% and 6.84%, respectively. Fat of fresh nugget of 5.0% salt was 7.51% and refrigerated and frozen nugget of 5.0% salt at 21 and 60 days were 7.39% and 6.79%, respectively. Fat of nugget decreased with advanced of storage time, temperature and salt concentration. Our result is lower than those of findings of Lukman *et al.* (2009) where the authors found that the fat ranged from 18.14% to 25.00% in commercial chicken nugget. Because this variation might be due to beef intead of using chicken meat as well as other fatty substances has been added in commercial chicken nugget.

pH

pH value of samples was also analyzed up to the end of the storage period of 60 days and the results are presented in Table 1. pH of fresh nugget of 0% salt was 5.69, refrigerated and

frozen nugget of 0% salt at 21 days and 60 days were 5.75 and 4.25, respectively. pH of fresh nugget of 1.5% salt was 4.79 and refrigerated and frozen nugget of 1.5% salt at 21 and 60 days were 4.51 and 5.19, respectively. pH of fresh beef nugget of 3.0% salt was 4.81 and refrigerated and frozen nugget of 3.0% salt at 21 and 60 days were 4.98 and 5.30, respectively. pH of fresh nugget of 5.0% salt was 4.86 and refrigerated and frozen nugget of 5.0% salt at 21 and 60 days were 4.56 and 5.18, respectively. pH value of beef nugget increased with advanced of storage time and decreased with advance of temperature and salt concentration.

Cooking loss

Cooking loss of samples was also analyzed up to the end of the storage period of 60 days and the results are presented in Table 1. Cooking loss of fresh nugget of 0% salt was 26.67% and refrigerated and frozen nugget of 0% salt at 21 days and 60 days were 21.63% and 31.16%, respectively. Cooking loss of fresh nugget of 1.5% salt was 28.19% and refrigerated and frozen nugget of 1.5% salt at 21 and 60 days were 24.35% and 31.06%, respectively. Cooking loss of fresh nugget of 3.0% salt was 28.16% and refrigerated and frozen nugget of 3.0% salt at 21 and 60 days were 25.71% and 30.64%, respectively. Cooking loss of fresh nugget of 5.0% salt was 28.17% and refrigerated and frozen nugget of 5.0% salt at 21 and 60 days were 24.12% and 28.71%, respectively. Cooking loss of nugget decreased with advanced of salt concentration but increased with advanced of storage time and temperature.

Sensory evaluation

Table 2 shows the result of sensory evaluation of beef nugget. Fresh nuggets were analyzed for their color, tenderness, juiciness, flavor, texture, coarseness, hardness, saltiness taste and overall impression by 5 panelists familiar with nugget evaluation. Panelists were selected among teachers. Sensory evaluation was carried out in controlled conditions of light, temperature and humidity. Prior to sample evaluation, all panelists participated in orientation sessions to familiarize with the scale attributes (off-odor, freshness, overall, and so on) of fresh nugget using an intensity scale. Sensory qualities of the samples were evaluated using a 5-point scoring method. Sensory scores were 5 for excellent, 4 for very good, 3 for good, 2 for fair and 1 for poor. All samples were served in the Petri dishes and were returned for further chemical analysis. Sensory evaluation was accomplished at day 0.

Table 2	Attributes	on sensorv	evaluation	of nugget
Table 4.	Aunules	OH Selisory	evaluation	or nugget

Treatments	Acceptability of	Juiciness	Flavor	Saltiness Taste	Overall
	color				impression
T_1	$3.40^{b} \pm 0.12$	$4.60^{a} \pm 0.12$	$3.60^{b} \pm 0.12$	0.00 ± 0.00	0.20 d ± 0.10
T_2	$3.20^{b} \pm 0.19$	$4.00^{b} \pm 0.00$	$4.80^{a} \pm 0.10$	$4.60^{a} \pm 0.12$	$4.80^{a} \pm 0.10$
T_3	$4.60^{a} \pm 0.12$	$3.00^{\circ} \pm 0.16$	$3.80^{b} \pm 0.10$	$2.40^{b} \pm 0.12$	$3.60^{b} \pm 0.12$
T ₄	$3.60^{b} \pm 0.12$	$2.00^{d} \pm 0.00$	$2.00^{\circ} \pm 0.00$	$0.40^{\circ} \pm 0.12$	$2.80^{\circ} \pm 0.10$

 $T_1 = 0\%$ salt; $T_2 = 1.5\%$ salt concentration; $T_3 = 3\%$ salt concentration and $T_4 = 5\%$ salt concentration. Within same column having mean with different superscripts differ significantly (P<0.05)

Table 3. Interaction effect of proximate composition, pH and cooking loss (CL) on salt concentration

		_	-	-		0	()					
Parameters	Treatment	Fresh	Refr	Refrigerated sample	mple	Sig.		Fro	Frozen sample	e,		Sig.
		sample	7 Days	14 Days	21 Days	Level	Fresh day	15 Days	15 Days 30 Days	45 Days	60 Days	Level
DM% on salt	Ţ	30.59	30.65	31.02	32.61	NS	30.59	31.09b	31.29b	31.14k	31.64 kc	#
	T2	30.48	30.66	31.42	32.60		30.65	30.94€	31.02	30.43°	31.17	
	Ţ	30.67	30.68	30.99	32.45		31.02	31.70^{4b}	31.276	31.59^{6}	32.09b	
	T,	30.86	30.49	31.54	32.46		32.61	32.874	32.73*	32.74	33.24*	
Ash%	Ţ	1.17	1.13	1.08	1.06	NS	1.17a	1.264	1.28	1.27	1.324	#
	Ļ	1.19	1.17	1.11	1.07		1.13ab	1.244	1.21	1.25	1.30	
	Ę	1.20	1.17	1.06	1.07		1.08bc	1.18%	1.19	1.13	1.15%	
	Ţ,	1.21	1.18	1.11	1.10		1.06	1.146	1.17	1.14	1.19ab	
CP%	T_1	22.31	21.63	21.486	21.44	**	22.314	20.22ab	20.45	19.73c	19.33¢	#
	T,	20.55%	21.30	20.244	20.47b		21.636	20.90	20.71	20.55%	20.156	
	Ţ	20.13c	21.28	23.334	20.376		21.48b	19.84€	20.22	22.934	22.534	
	Ţ,	20.55%	21.11	20.62c	20.45%		21.44	20.07	20.05	19.94c	19.51kc	
Fat%	Ţ	7.85	7.64	7.744	7.754	#	6.856	7.23	7.22	7.20	06:9	#
	Ļ	7.53	7.54	7.48ab	7.46ab		7.644	7.24	7.13	7.27	6.97	
	Ę	7.52	7.43	7.49ab	7.47ab		7.744	7.18	7.19	7.14	6.84	
	T,	7.51	7.47	7.446	7.396		7.754	7.09	7.17	7.09	6.79	
ЬН	T_1	5.694	5.714	5.684	5.754	**	5.69	5.684	4.74	4.70b	4.25	#
	T,	4.796	4.76b	4.554	4.51c		5.71	4.98%	4.93	4.976	5.196	
	Ţ	4.816	4.756	5.25	4.98%		5.68	4.76b	4.89	5.474	5.30	
	Ţ.	4.866	4.71b	4.71¢	4.65bc		5.75	4.726	4.87	5.19	5.18%	
%TO	T,	26.678	23.63¢	22.02c	21.63¢	:	26.674	30.19	30.174	30.16	31.164	#
	Ţ	28.194	26.35b	26.536	24.35%		23.63%	28.35bc	30.03	30.064	31.06b	
	Ę	28.164	28.074	27.64	25.716		22.02c	28.534b	28.49	29.64b	30.64€	
	ľ	28.174	28.01	26.496	24.12bc		21.634	26.35	26.12d	27.71c	28.714	

T₁ = 0% salt; T₂ = 1.5% salt concentration; T₃ = 3% salt concentration and T₄ = 5% salt concentration; CL = Cooking loss; NS = Non significant; Mean with different superscripts within same column differ significantly. Significant at 1% level (P<0.01)

Table 4. Interaction effect of proximate composition, pH and cooking loss (CL) of fresh and refrigerated nugget on storage time

Parameters	Duration	Treatment					
	(days)	T_1	T ₂	T ₃	T_4	Level	
DM %	0	30.59	30.48c	30.67c	30.86c	**	
	7	30.65	30.66c	30.68c	30.49^{d}		
	14	31.02	31.42b	30.99 ^b	31.54 ^b		
	21	32.61	32.60a	32.45^{a}	32.46^{a}		
Ash%	0	1.17a	1.19a	1.20a	1.21	**	
	7	1.13ab	1.17ab	1.17 ^b	1.18		
	14	1.08bc	1.11bc	1.06^{c}	1.11		
	21	1.06 ^c	1.07^{c}	1.07 ^c	1.10		
CP%	0	22.31a	20.55b	20.13 ^d	20.55b	**	
	7	21.63b	21.30a	21.28b	21.11a		
	14	21.48b	20.24b	23.33a	20.62b		
	21	21.44b	20.47b	20.37c	20.45b		
Fat%	0	7.85a	7.53	7.52	7.51	**	
	7	7.64 ^b	7.54	7.43	7.47		
	14	7.74^{ab}	7.48	7.49	7.44		
	21	7.75ab	7.46	7.47	7.39		
рН	0	5.69	4.79a	4.81°	4.86a	**	
	7	5.71	4.76^{a}	4.75 ^d	4.71 ^b		
	14	5.68	4.55 ^b	5.25a	4.71 ^b		
	21	5.75	4.51 ^b	4.98b	4.65c		
CL%	0	26.67a	28.19a	28.16a	28.17a	**	
	7	23.63b	26.35ab	28.07b	28.01a		
	14	22.02 ^c	26.53ab	27.64 ^c	26.49b		
	21	21.63d	24.35 ^b	25.71 ^d	24.12 ^c		

 T_1 = 0% salt; T_2 = 1.5% salt concentration; T_3 = 3% salt concentration and T_4 = 5% salt concentration; CL = Cooking loss; NS = Non significant; Mean with different superscripts within same column differ significantly. Significant at 1% level (P<0.01)

Table 5. Interaction effect of proximate composition, pH and cooking loss (CL) of fresh and frozen nugget on storage time

Parameters	Storage time		Tro	eatment		Sig. Level
	(Days)	T_1	T ₂	T ₃	T_4	
DM% on	0	30.59b	30.65	31.02	32.61	**
storage time	15	31.09ab	30.94	31.70	32.87	
	30	31.29ab	31.02	31.27	32.73	
	45	31.14ab	30.43	31.59	32.74	
	60	31.64a	31.17	32.09	33.24	
Ash%	0	1.17 ^b	1.13 ^d	1.08c	1.06 ^b	**
	15	1.26ab	1.24 ^b	1.18^{a}	1.14^{a}	
	30	1.28ab	1.21 ^c	1.19a	1.17a	
	45	1.27ab	1.25 ^b	1.13 ^b	1.14a	
	60	1.32a	1.30^{a}	1.15ab	1.19a	
CP%	0	22.31a	21.63a	21.48bc	21.44a	**
	15	20.22bc	20.90b	19.84 ^d	20.07b	
	30	20.45b	20.71bc	20.22c	20.05b	
	45	19.73 ^{cd}	20.55c	22.93a	19.94 ^c	
	60	19.33 ^d	20.15d	22.53ab	19.51 ^d	
Fat%	0	6.85	7.64a	7.74a	7.75a	**
	15	7.23	7.24^{ab}	7.18^{ab}	7.09^{b}	
	30	7.22	7.13 ^b	7.19ab	7.17 ^b	
	45	7.20	7.27ab	7.14^{ab}	7.09b	
	60	6.90	6.97c	6.84b	6.79 ^c	
pН	0	5.69a	5.71a	5.68a	5.75a	**
	15	5.68a	4.98 ^b	4.76 ^c	4.72 ^c	
	30	4.74^{b}	4.93b	4.89c	4.87c	
	45	4.70 ^b	4.97 ^b	5.47 ^{ab}	5.19 ^b	
	60	4.25c	5.19ab	5.30 ^b	5.18 ^b	
CL%	0	26.67c	23.63d	22.02d	21.63d	**
	15	30.19 ^b	28.35 ^c	28.53 ^c	26.35 ^c	
	30	30.17 ^b	30.03 ^b	28.49 ^c	26.12 ^{cd}	
	45	30.16 ^b	30.06b	29.64b	27.71 ^b	
	60	31.16a	31.06a	30.64a	28.71a	

 T_1 = 0% salt; T_2 = 1.5% salt concentration; T_3 = 3% salt concentration and T_4 = 5% salt concentration; CL = Cooking loss; NS = Non significant; Mean with different superscripts within same column differ significantly. Significant at 1% level (P<0.01)

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