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# Structural and Electrical Transport Properties of CdS and Al-doped CdS Thin Films Deposited by Spray Pyrolysis

A. Hasnat<sup>1</sup> and J. Podder<sup>2\*</sup>

<sup>1</sup>Department of Physics, Jagannath University, Dhaka-1100, Bangladesh

<sup>2</sup>Department of Physics, Bangladesh University of Engineering and Technology, Dhaka-1000, Bangladesh

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#### Abstract

Cadmium sulfide (CdS) and aluminum (Al) doped cadmium sulfide (Cd<sub>1-x</sub>Al<sub>x</sub>S) thin films have been deposited on glass substrate at 300 °C by spray pyrolysis. The structural and electrical properties of the as-deposited films have been characterized using Energy Dispersive X-ray (EDX) analysis, X-ray diffraction (XRD) and D.C. electrical measurement. The effect of Al on the surface morphology of CdS film was studied by Scanning Electron microscopy (SEM). EDX shows that the deposited samples are stoichiometric. The peak intensities observed in the XRD patterns were found consistent to a polycrystalline hexagonal structure. The XRD study shows that the hexagonal structure of CdS is not much affected with respect to Al doping. Al-doped CdS thin films show low electrical resistivity of about 48  $\Omega$  cm and high carrier density of about 1.1×10<sup>19</sup> cm<sup>-3</sup>.

Keywords: Spray pyrolysis; CdS, Cd<sub>1-x</sub>Al<sub>x</sub>S; Thin films; EDX; XRD; Hall mobility.

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### 1. Introduction

The II-VI compound semiconductors are of great importance due to their applications in various electro-optic devices. Cadmium sulphide (CdS) is a wide band gap semiconductor belonging to II-VI group compounds [1-3]. In recent years, much effort has been given on CdS semiconductors for making p-n heterojunction thin solar cells. The addition of trace amount of transition metal ion into CdS host plays an important role in modifying the structural, optical and electrical transport properties of the binary alloy material [4-10]. Metal chalcogenides are attracting a great deal of attention because of their many fold importance in a wide spectrum of optoelectronics devices [11-14]. Ternary chalcogenide

<sup>\*</sup>Corresponding author: jpodder@phy.buet.ac.bd

systems are known to have well defined band structure in which the energy gap vary continuously with composition in the constituent compounds [15-16]. Such materials allow the possibility of tailoring their properties to meet specific requirements. The doping of group III elements has been found to decrease the resistivity of CdS thin films. The effect of Al incorporation on the structural and electrical properties of CdS has been investigated to determine the feasibility of CdS films for the potential technological application. From that interesting point of view, Al is selected as dopant from group III. In this paper, the structural and electrical properties of CdS doping with various concentrations of Al have been studied in details.

#### 2. Experimental Details

AR grade cadmium acetate Cd(COOCH<sub>3</sub>)<sub>2</sub>, thiourea (NH<sub>2</sub>CSNH<sub>2</sub>) and aluminum acetate (Al(CH<sub>3</sub>COO)<sub>3</sub>.2H<sub>2</sub>O) were used as precursors for the source of Cd, S and Al. All the chemical of Merck brand, Germany, were used. Aqueous solution of (0.1 M) cadmium acetate, (0.2 M) of thiourea (NH<sub>2</sub>CSNH<sub>2</sub>) were taken for CdS thin film and (0.1M) of cadmium acetate, 0.1M aluminum acetate, (0.2 M) thiourea were taken for doping of Al into CdS i.e. Cd<sub>1-x</sub>Al<sub>x</sub>S, (x = 0, 0.05, 0.10, 0.15, 0.20, 0.40, 0.60, 0.80, 1.00) thin film preparation. Ethanol was used as the reducing agent in the present work. The CdS and Cd<sub>1-x</sub>Al<sub>x</sub>S thin films were prepared by spraying the solution onto a heated glass substrates kept at around 300 °C. In this technique, the chemicals vaporized and react on the substrate surface after reaching on it. Al doped CdS thin films were deposited on glass substrate. The possible chemical reaction that takes place on the heated substrate to produce Cd<sub>1-x</sub>Al<sub>x</sub>S may be as follows:

$$\begin{array}{c} Cd(CH_{3}COO)_{2}.2H_{2}O \\ + Al(CH_{3}COO)_{3}.2H_{2}O \\ + NH_{2}CSNH_{2} + H_{2}O \end{array} \right\} \xrightarrow{300^{0}C} Cd_{1-x}Al_{x}S \downarrow + CO_{2}\uparrow + CH_{4}\uparrow + Steam \uparrow \\ Decomposes \end{array}$$

#### 3. Results and Discussion

#### 3.1. Surface morphology

Pure CdS and Al-doped CdS films of various compositions are found more or less smooth, compact, continuous and uniform. SEM images show that Al doping does not have significant effect on the surface morphology of the CdS thin film. There are some spheroid shape growth appears as the creation of nucleation centre on the film surface. These shapes are more visible in Figs. 1 (b) and 1(c). These are most probably aggregated due to colloidal particles formed in solution and then absorbed on the film.



Fig. 1. SEM micrograph of  $Cd_{1-x}Al_xS$  film for (a) x = 0, (b) x = 0.01, (c) x = 0.03 and (d) x = 0.06.

## 3.2. Compositional studies

During the deposition of CdS thin film doped with Al, Al was incorporated with various concentrations. Hence Cd is substituted by Al in the films. Table 1 shows the composition of the elements of the solution to deposit the thin films. Tables 2 and 3 show quantitative results of pure CdS and Al (x=0.01) doped CdS thin films respectively from EDX analysis. Fig. 2 shows the EDX spectra of (a) Pure CdS and (b) Al doped CdS thin films. Sulphur deficiency was observed in all the films. This may be due to the fact that sulphur has great affinity towards oxygen, so it might have converted to SO<sub>2</sub> and then evaporated. A strong peak is observed which corresponds to Si due to substrate. At high operating voltage the electron beam penetrates the film and reaches the glass surface, which results the Si peak. Two different peaks corresponding to Cd and S are found in the spectrum, which confirms the CdS thin film. For different concentrations of Al in the solution, there is also Al peak in the spectra. EDX result reveals that the deposited films are very close to the nominal composition.

Compositions	Cd+Al (0.1M)		[Al]/[CdS]	S (0.1M)	Total (0.1M)	
	Cd atomic %	Al atomic %		atomic %		
CdS	50	00	00	50	100	
$Cd_{0.99}Al_{0.01}S$	49	1	0.010	50	100	
$Cd_{0.97}Al_{0.03}S$	47	3	0.030	50	100	
Cd <sub>0.94</sub> Al <sub>0.06</sub> S	44	6	0.064	50	100	
Cd <sub>0.91</sub> Al <sub>0.09</sub> S	41	9	0.098	50	100	
$Cd_{0.88}Al_{0.12}S$	38	12	0.136	50	100	
Cd <sub>0.85</sub> Al <sub>0.15</sub> S	35	15	0.176	50	100	
Cd <sub>0.82</sub> Al <sub>0.18</sub> S	32	18	0.219	50	100	

Table 1. Atomic % of different compositions of  $Cd_{1-x}Al_xS$  matrix.



Fig. 2. EDX micrograph of (a) pure CdS and (b) Al doped cadmium sulfide (Cd<sub>1-x</sub>Al<sub>x</sub>S) thin films for x = 0.01 on glass substrate.

Table 2. Quantitative results of pure CdS thin films from EDX a	analysis.
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Element	Wt%	At%	[Cd]/[S]
Si	44.47	45.82	
S	32.49	25.88	1.09
Cd	23.04	28.30	
	100	100	

Element	Wt%	At%	[Al]/[CdS]
Si	44.66	45.93	
S	31.48	25.19	0.018
Cd	22.91	27.92	
Al	0.95	0.96	
	100	100	

Table 3. Quantitative results of  $Cd_{1-x}Al_xS$  thin films for x = 0.01.



Fig. 3. XRD spectra of Cd<sub>1-x</sub>Al<sub>x</sub>S thin films.

### 3.3. Structural studies

The X-ray diffraction patterns are shown in Fig. 3. No change in the characteristic peak positions was observed in samples doped with Al. This means that the doped CdS samples retain the hexagonal structure. The degree of crystallinity for CdS samples decreases gradually by increasing the concentration of the Al. Grain size of the film was determined from the strongest peak (002) of XRD patterns using Scherrer formula,

$$D_g = \frac{0.9\lambda}{\Delta\cos\theta}$$

where  $D_g$  is the average grain size,  $\lambda$  is the wavelength of the radiation used as the primary beam of CoK<sub>a</sub> ( $\lambda = 1.791$ Å),  $\theta$  is the angle of incidence in degree and  $\Delta$  is the full width at half maximum (FWHM) of the peak in radian, which was determined experimentally after

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correction of instrumental broadening (in the present case it is  $0.05^{\circ}$ ). Average grain size of thin film was determined in the range of 22.23 to 28.93 nm, which indicates the nanometric size of Cd<sub>1-x</sub>Al<sub>x</sub>S grains developed in the film. The *d*-values and lattice constants are shown in the Table 4 and Table 5, respectively.

Compositions	$2\theta$ (degree)	$d_{\rm hkl}$ (Å) expt	d <sub>hkl</sub> (Á) (from JCPD)	Standard Miller Indices (hkl)	Grain size ( $\xi$ ) (nm)
Cd <sub>1.00</sub> Al <sub>0.00</sub> S	30.82	3.3688	3.361	(002)	22
$Cd_{0.99}Al_{0.01}S$	30.91	3.3601	3.357	(002)	25
$Cd_{0.94}Al_{0.06}S$	30.94	3.3544	3.348	(002)	27
$Cd_{0.91}Al_{0.09}S$	30.98	3.3523	3.343	(002)	28
$Cd_{0.88}Al_{0.12}S$	30.93	3.3557	3.358	(002)	27
$Cd_{0.88}Al_{0.18}S$	30.92	3.3596	3.369	(002)	25

Table 4. The  $d_{hkl}$  values of sample  $Cd_{1-x}Al_xS$  for (002) plane.

Table 5. Lattice constants, unit cell volume and *c/a* ratio of Cd<sub>1-x</sub>Al<sub>x</sub>S system.

Compositions	Lattice constant ( Å)		Volume (Å)	c∕a ratio
	а	с		
$Cd_{1.00}Al_{0.00}S$	3.8952	6.7405	88.566	1.730
$Cd_{0.99}Al_{0.01}S$	3.8530	6.7209	86.405	1.744
Cd <sub>0.94</sub> Al <sub>0.06</sub> S	3.3620	6.7146	65.725	1.997
$Cd_{0.91}Al_{0.09}S$	3.3570	6.7062	65.448	1.997
$Cd_{0.88}Al_{0.12}S$	3.5347	6.7092	84.324	1.739
$Cd_{0.88}Al_{0.18}S$	3.8656	6.7322	87.118	1.741



Fig. 4. d-spacing and grain size variation.



Fig. 5. Resistivity as a function of Al concentrations.

The ionic radius of  $Al^{3+}$  (0.50Å) is smaller than that of  $Cd^{2+}$  (0.97Å), this suggests that at low Al %,  $Al^{3+}$  replace  $Cd^{2+}$  in the lattice substitutionally which in turn results in a smaller  $d_{(002)}$  value than that of the un-doped CdS film. As this ratio increases beyond 9% of Al,  $Al^{3+}$  start to enter to the lattice both substitutionally and interstitially which caused the  $d_{(002)}$  values to increase again as seen in Fig. 4.

## 3.4. Transport properties

The film resistivity as a function of Al concentration at 425 K is shown in Fig. 5. The resistivity is dropped from  $1 \times 10^5 \Omega$  cm (undoped film) to a minimum of 48  $\Omega$  cm at the ratio of 0.03 and 0.06, after which it is increased to 98  $\Omega$  cm at the amount of 0.14. This agrees with the variation of d-value due to Al concentration. As it is pointed out earlier that, at low concentration, Al<sup>3+</sup> ions replace the Cd<sup>2+</sup> ions into the lattice substitutionally, this increases the carrier concentration (CC) of the doped film and decreases the resistivity. However, at higher concentrations, Al<sup>3+</sup> starts to enter into the lattice sites both substitutionally and interstitially. An interstitial Al<sup>3+</sup> ion acts as recombination centers, decreasing the CC and increasing the resistivity. Such behavior of CC as well as resistivity has also been reported [17-19]. Fig. 6 shows the CC as a function of the Al concentrations until it reaches to a maximum (~1.1×10<sup>19</sup> cm<sup>-3</sup>) at a concentration of Al of 0.03, and then decreases as the concentration of Al exceeds 0.06 until it drops to 4.8×10<sup>18</sup> cm<sup>-3</sup> at the concentration of Al of 0.14.



Fig. 6. CC dependence on Al concentration.

Fig. 7. Variation of Hall mobility with the Al concentration.

Fig. 7 shows the Hall mobility ( $\mu$ ). The mobility is found to be maximum (14.25 cm<sup>2</sup>v<sup>-1</sup>S<sup>-1</sup>) at the concentration of 6 % Al. This value agrees with a similar result reported

earlier by Bertran *et al.* [20]. The variation of  $\mu$  with respect to the concentration of Al agrees to some extent with the change of grain size.

## 4. Conclusions

In the present work, Al-doped CdS (viz.  $Cd_{1-x}Al_xS$ ) thin films were prepared by spray pyrolysis method. The SEM micrographs show that films are uniform, smooth and compact. It is also observed that Al doping has no significant effect on the surface morphology of the CdS thin film. From EDX analysis it is observed that the deposited films are stoichiometric. The grain size is found to be in the range of 22.23 to 28.93 nm. Grain size is decreased at lower concentration of Al and increased at higher concentration. The XRD and SEM results indicate that the composite films are polycrystalline in hexagonal structure. Their crystallinity decreases with increasing the Al concentration. Hall mobility and carrier concentration are increased in the CdS films with increasing Al concentration.

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