## 234REVERSIBLE LOGIC SYNTHESIS OF FAULT TOLERANT CARRY SKIP BCD STRUCTURAL AND DIELECRTIC PROPERTIES OF Zn<sub>1-x-y</sub>Cd<sub>x</sub>Li<sub>y</sub>O SOLID SOLUTION

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#### ABSTRACT

 $Zn_{1-x-y}Cd_xLi_yO$  (x=0.30 and y=0.05, 0.10, 0.15, 0.20) have been prepared by solid state reaction method. The prepared samples have been characterized by structural and dielectric measurements. X-ray diffraction (XRD) patterns show a good crystalline nature having double crystal structure and indicates the phase mixing of the constituent components. The hexagonal phase corresponding to ZnO and cubic phase to CdO is well defined and the lattice parameters are consistent with the published values (Grant in Aid report 1987). The estimated lattice parameters, bond length and crystallite size are quite consistent corresponding to the hexagonal ZnO and cubic CdO which suggests the formation of super lattice structure of the system. Crystallite size at different crystallographic planes analyzed from XRD for both ZnO and CdO lie between (15-50) nm. The variation of the dielectric constant of the samples with frequency is systematic and the dielectric constant increases with the increase of Li in the solution.

#### INTRODUCTION

Electronic materials are extremely important type of materials for advanced science and technology. Microelectronic devices have made possible, by new products of electronic materials such as communication satellites, advanced computers, hand-held calculators, digital watches etc. ZnO and CdO have high transparency in the visible and near infrared region of the electromagnetic spectrum and show n-type conductivity, mainly due to oxygen deficiency and lattice defects. With a band gap ranging 2.2-2.7 eV<sup>(1)</sup>, CdO has a direct band gap of 2.3 eV<sup>(2)</sup> and presents the advantage of a low resistivity with respect to the high values obtained for ZnO, but this exhibits a higher transparency, having a band gap of ~3.2 eV.

Obviously, it is difficult to obtain a high transmission coefficient in the visible region and conductivity qualities simultaneously<sup>(3)</sup>, however, a ternary compound which combines these properties in a controlled way may allow the optimization of the window layer. Since ZnO shows ultra-violet excitonic emission at room temperature, therefore it has attracted enormous interests for its potential opto-electronic applications Light Emitting Diode (LED) and Laser Diode (LD) in ultra-violet or blue spectral<sup>(4-6)</sup>. It is also used in solar cell and transducer. ZnO is of hexagonal wurtzite-type structure and an excitonic binding energy of ~60 meV, much larger than ~25 meV, which permits the efficient excitonic stimulated ultra-violet emission even at room temperature<sup>(7-8)</sup>. To achieve applicable ZnO sample-based opto-electronic devices, there have been considerable experimental investigations focused on the preparation of p-type ZnO sample and its band gap engineering by impurity doping and various alloying methods<sup>(9-10)</sup>.

To date, a various means of oxide alloying with ZnO samples in thin film form have been investigated but to our knowledge there are no such reports in bulk form. Considering immense application of ZnO in fabrication of devices mentioned above, our aim is to prepare highly conducting ZnO bulk samples by solid state reaction method. Motivated with these facts, we are investigating the effect of Cd (x=0.30) and Li (y=0.05, 0.10, 0.15 and 0.20) doped ZnO samples by studying structural and dielectric properties.

### EXPERIMENTAL

The materials used in the preparation of the samples with analytical grade were ZnO, CdCo<sub>3</sub> and Li<sub>2</sub>Co<sub>3</sub>. All the materials were procured from local market. Thus  $Zn_{1-x-y}$  Cd<sub>x</sub>Li<sub>y</sub>O (x=0.30; and y=0.05, 0.10, 0.15, 0.20) were prepared by solid state reaction method.

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XRD patterns of the samples were taken using an X-ray diffractometer at the Department of Electrical and Electronic Engineering, Toyohashi University of Technology, Japan, to check the status and homogeneity. The lattice parameters of the samples were calculated by Hess-Lipson method.

(i) Lattice parameters calculation by Hess-Lipson method:

The interplanar spacing  $d_{hkl}$  for the hexagonal system with diffraction angle q is given as

$$\frac{1}{d_{hki}} = \stackrel{\acute{e}4}{\underline{\hat{e}}_{3}} \stackrel{\acute{e}h^{2}}{\underline{\hat{e}}_{3}} + \frac{hk + k^{2}}{\underline{\hat{o}}_{3}} \stackrel{\acute{o}}{\underline{\hat{e}}_{3}} + \frac{1^{2}}{\underline{\hat{v}}_{3}} \stackrel{\acute{u}\bar{\hat{v}}_{3}}{\underline{\hat{v}}_{3}} + \frac{1^{2}}{c^{2}} \stackrel{\acute{u}\bar{\hat{u}}_{3}}{\underline{\hat{v}}_{3}}$$
(1)

where, the wavelength (1) of X-ray was used 1.5405 Å [CuKa line]

$$\frac{4\sin^2 q_{hki}}{I^2} = \frac{4}{3} \underbrace{\frac{\partial^2 + hk + k^2}{\partial a^2}}_{i=0}^{i=0} + \frac{1^2}{c^2}$$
(2)  

$$\sqrt{\frac{\sin^2 q_{hkl}}{I}} = XA + I^2C$$
(3)  
where,  $X = h^2 + hk + k^2$ 
(4)  
 $A = \lambda^2/3a^2$ 
(5)  
 $C = \lambda^2/4c^2$ 
(6)

and

 $\sin^{2} q_{100} = A \qquad \sin^{2} q_{010} = A \qquad \sin^{2} q_{001} = C$   $\sin^{2} q_{200} = 4A \qquad \sin^{2} q_{020} = 4A \qquad \sin^{2} q_{002} = 4C \qquad \dots \dots \dots (7)$   $\sin^{2} q_{300} = 9A \qquad \sin^{2} q_{030} = 9A \qquad \sin^{2} q_{003} = 9C$  $\sin^{2} q_{110} = 3A \qquad \sin^{2} q_{220} = 12A \qquad \sin^{2} q_{330} = 27A \text{ and so on.}$ 

Using relation (7) in equations (5) and (6), we have calculated lattice parameters a and c for hexagonal phase.

The interplanar spacing  $d_{hkl}$  for the cubic system with diffraction angle q is given as

$$\frac{1}{d_{hki}} = \overset{\acute{e}e}{\underset{ee}{\overset{}}} \frac{h^2 + k^2 + l^2}{a^2} \overset{\ddot{o}u^{1/2}}{\underset{e}{\overset{}}} \qquad (8)$$

$$\sin^2 \theta_{hkl} = \lambda^2 / 4a^2 (h^2 + k^2 + l^2)$$
 (9)

Again, using relation (7) in equation (9), we have also calculated lattice parameter, a for cubic phase.

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The Zn-O bond length has been calculated by the relation $^{(11)}$ .

$$\sqrt{\frac{a^2}{3} + \overset{\text{ad}}{c}}_{\overset{\text{b}}{e} \overset{\text{c}}{2}} - u \overset{\overset{\text{o}}{}}{\overset{\text{o}}{\sigma}}^2 c^2$$

where,  $u = a^2/3c^2 + 0.25$ , u is the positional parameter of hexagonal structure. The d<sub>hkl</sub> values of the Zn<sub>1-x-y</sub> Cd<sub>x</sub>Li<sub>y</sub>O are shown in the Tables 1-4.

(ii) Calculation of crystallite size:

The XRD patterns clearly indicate that the samples are of crystalline type, the reflection line profiles were subjected to calculate crystal or grain size perpendicular to the different crystallographic planes. The crystallite size, x, of the samples were determined quantitatively using the formula<sup>(12)</sup>.

$$x = \frac{k/B}{B\cos q}$$

where, I is the wavelength of the incident X-ray beam  $\kappa$  is a constant equal to unity and q is Bragg angle. In general, B is full width at half-maximum (FWHM) of a diffraction peak expressed in radians.

(iii) Calculation of dielectric constant:

The dielectric constants were calculated from the capacitance, measured at room temperature by Precision Impedance Analyzer, Model, Agilen 429 A (40 Hz-110 MHz) using the relation

$$\hat{\mathbf{I}} = \frac{C \, \dot{\mathbf{I}}}{\hat{\mathbf{I}}_{0} A}$$

where, C is the capacitance, d is the thickness, A is the area of the sample and  $\hat{1}_{0}$  is the permittivity of the free space.

# **RESULTS AND DISCUSSION**

The XRD patterns for Zn<sub>1-x-y</sub>Cd<sub>x</sub>Li<sub>y</sub>O are shown in Fig.1



Fig. 1. XRD pattern for Zn<sub>1-x-v</sub>Cd<sub>x</sub>Li<sub>v</sub>O

It is seen that all samples are very good crystalline in nature and preferently oriented. The different peak positions oriented in the different crystallographic planes of synthesized samples are tabulated in Tables 1-4. The diffraction pattern was collected for 2q values in the scattering range (10-80) degree for Zn<sub>1-x-v</sub>Cd<sub>x</sub>Li<sub>v</sub>O. For pure ZnO, diffraction peaks identified as (1 0 0), (0 0 2), (1 0 1), (1 0 2), (1 1 0), (1 0 3), (2 0 0) and (1 1 2) planes. There are three distinct peaks at around angles (20 values) 33.26°, 38.58° and 55.54°, correspond to planes (1 1 1), (2 0 0) and (2 2 0) appeared in addition to the ZnO peaks. Analyzing the peak positions of the spectrogram with standard JCPDS cards both for ZnO and CdO, it is clear that the spectrogram is the combination of two crystal structures-one for hexagonal ZnO and other for cubic CdO. Considering these two structures, the lattice parameters were found consistent with reported values for both structures. The lattice parameters, bond length, crystal volume and a/c ratio for ZnO are tabulated in Table 5. The reference values of lattice parameters, a and c for ZnO from JCPDS cards are, a = 3.24982 Å, c = 5.20661 Å. The lattice parameters determined in this study for cubic CdO is 5.359 for (2 0 0) plane. There are also four extra peaks found at around  $20^{\circ}$ ,  $30^{\circ}$ ,  $35^{0}$  and  $50^{\circ}$  for Li content phase. The intensity of these extra peaks increases with the increase of Li in the solution.

Table1.The d<sub>hkl</sub> values of Zn1-x-vCdxLivO (x=0.30, y=0.05)

Peak	20	d <sub>hkl</sub> (Å)	d <sub>hkl</sub> (Å)		Standard Miller		Crystallite
No.	(degre)	expt.	(from	Intensity	indice (hkl)	Possible	size, ξ (nm)
		-	JCPDS)				
				(%) expt		phase	
				(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		P	
1	18.80	4.7160	-		-		27
				22		Li	
						content	
						contoint	
2	29.58	3.015	-		-		39
				15		Li	
				-		contont	
						content	
3	31.79	2.8124	2.8140		100		44
				40		700	
				49		2110	

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4	33.12	2.7024	2.7120		111		44
				65		CdO	
5	34.44	2.601	2.6030		002		47
				46		ZnO	
6	36.27	2.4776	2.4759		1 0 1		42
				100		ZnO	
7	38.40	2.3421	2.3490		200		35
				58		CdO	
8	47.53	1.9113	1.9111		102		35
				28		ZnO	
9	55.42	1.6564	1.6610		220		34
				40		CdO	
10	56.56	1.6257	1.6247		110		33
				31		ZnO	
11	62.82	1.4779	1.4772		103		32
				38		ZnO	
12	66.04	1.413	1.4072		200		25
				28		ZnO	
13	68.88	1.3619	1.3782		112		33
				32		ZnO	

 $Table \ 2. \label{eq:table_t$ 

Peak	20	d <sub>bbl</sub> (Å)	$d_{hkl}$ (Å)		Standard Miller		Crystallite
No.	(degree)	expt	(from	Intensity	indices (hkl)	Possible	size, $\xi$ (nm)
			JCPDS)				
				(%) expt		phase	
1	18.80	4.7160	-		-		28
				22		Li content	
2	29.51	3.018	-		-		39
				15		Li content	
3	31.74	2.8167	2.8120		100		42
				49		ZnO	
4	33.08	2.6496	2.6600		0 0 2		49
				29		ZnO	
5	35.24	2.5445	-		-		35
				30		Li content	
6	36.22	2.4777	2.4759		101		44
				100		ZnO	
7	38.36	2.3444	2.3490		200		38
				25		CdO	
8	47.48	1.9132	1.9111		102		46
				29		ZnO	
9	49.00	1.8573	-		-		23
				11		Li content	
10	55.40	1.6570	1.6610		220		38
				17		CdO	
11	56.52	1.6268	1.6247		110		33
				30		ZnO	

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12	62.77	1.4790	1.4771		103		30
				37		ZnO	
13	67.86	1.3799	1.3782		112		33
				29		ZnO	

Peak No.	2θ (degree)	d <sub>hkl</sub> (Å) expt	d <sub>hkl</sub> (Å) (from JCPD)	Intensit y (%) expt	Standard Miller indices(hkl)	Possibe phase	Crystallite size, ξ (nm)	Table 3. The d <sub>hkl</sub> values of Zn <sub>1-x</sub> . vCd <sub>x</sub> Li <sub>v</sub> O
1	18.80	4.7196	-	19	-	Li content	26	(x=0.30, y=0.15)
2	29.56	3.019	-	15	-	Li content	30	•
3	31.80	2.8115	2.8140	52	100	ZnO	38	Table 4.
4	33.16	2.6992	2.7120	25	111	CdO	42	The d <sub>hkl</sub> values of
5	34.48	2.5989	2.6030	72	0 0 2	ZnO	44	Zn <sub>1-x-</sub> vCdvLivO
6	35.31	2.539	-	25		Li content	32	(x=0.30) y=0.20)
7	36.30	2.4726	2.4759	100	101	ZnO	38	y=0.20)
Peak	38.45	d <sub>hkl</sub> (A) <sup>2</sup>	d <sub>hkl</sub> (A)	23	Standard	CdO	Crystallite	]
No. 9	(degree) 47.56	1.9102	JCP.DSD1	Intensity 39 (%) expt	(hktl)) 2	ZnO phase	35	
10	14898102	41785501	-	23 13		Li content	2928 <b>t</b>	-
<b>2</b> 1	25955487	3.0530	1.6610	12 7	220-	CdO Li conten	3339 <b>t</b>	
B2	35464547	2.60454	2.602347	30 100	1 1000 2	ZnO ZnO	3344	
#3	36562172	215414129	1.4160	27	200-	ZnO Li conten	5032 t	
14 5	67.92 36.20	1.3788 2.4792	1.3782 2.4759	20 85	1 1 2 1 0 1	ZnO ZnO	26 40	
6	38.40	2.3421	2.3490	7	200	CdO	42	-
9	47.47	1.9136	1.9111	27	1 0 2	ZnO	29	]
10	56.49	1.6276	1.6247	20	110	ZnO	26	
11	62.76	1.4792	1.4771	37	103	ZnO	20	

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13	68.8	88	1.3619	1.37	782	18	112	Zn	o	28	
								1	1	•	
		Zn	$1_{1-x-y} Cd_x L$	i <sub>y</sub> O	Lattice		Bond	Bond	Volun	n a/c	
				constan	t of	lengt	length	e of	ratio		
Table :	5.			ZnO ( A	Å)	h	( Å)	ZnO			
Lattice bond	e				а	c	( Å)	for $7nO^{(11)}$	(Å <sup>3</sup> )		constants, length and
a/c rat	/c ratio of			3.195	5.224	1.877	1.877	46.15	2 0.611	1 Zn <sub>1-x-</sub>	
yCd <sub>x</sub> Li	$\begin{array}{c} \text{Cd}_{x}\text{Li}_{y}\text{O} \\ \text{rom XRD} \end{array}  x=0.0, \ y=0.0 \\ \end{array}$	)	0	0					estimated		
		0.00		-	5.202	1.976		47.50	7 0.624	2	
We h	ave	X=	0.30, y=0.0	15	3.244		2				
					7						
			0.20 0.1	0	3.252	5.299	1.990	1.9778	48.54	4 0.613	7
		X=	0.30, y=0.1	0	4	2	2				
		¥-	0.20 - x = 0.1	5	3.246	5.197	1.975		47.43	9 0.624	.5
		X=	0.50, y=0.1	5	4	8	3				
			0.20 0.2	0	3.253	5.208	1.979		47.75	2 0.624	7
		X=	0.30, y=0.2	20	9		6				

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calculated crystallite size for ZnO and CdO in different crystallographic planes and tabulated in Tables 6 and 7. The values obtained are consistent with the estimated values<sup>(13)</sup>.</sup>

## Table 6.

Crystallite size of ZnO at different (hkl) planes for  $Zn_{1-x-y}Cd_xLi_yO$ 

## REVERSIBLE LOGIC SYNTHESIS OF FAULT TOLERANT CARRY SKIP BCD **Table.7 Crystallite size of CdO at different (hkl) planes for Zn<sub>1-x-y</sub>Cd<sub>x</sub>Li<sub>y</sub>O**

The dielectric constant of  $Zn_{1-x-y}Cd_xLi_yO$  was calculated from measured values of the capacitances. Fig.2 shows the variation of dielectric constant with frequency at room temperature. The dielectric constant is found high at lower frequency and low at higher frequency regions. It increases with the increase of Li in the solution.

250	ιF	- 1	Г							20 0.05	7
x and				Crysta	llite	size	(nm) for	different	(hkl) pl	30, y=0.10 anes 20, w=0.15	
<b>y</b> 200 (x=0.30	(1	0 0)		(0 0 2)	(1	0 1)	(1 0 2)	(1 1 0)	(1 <sup>°</sup> 0 3)	<sup>2</sup> (20 0)	(1 1 2)
y=05		44	Ì	46	4	12	35	33	32	25	26
y=510 100		42		49	4	14	46	33	30	-	33
y=0.15 50		38	ľ	<sub>4</sub> x <sub>4</sub> a	nd <sub>3</sub>	8 <sup>Crys</sup>	tallite siz	re (ngg) fo	r di <u>f</u> fere	ent (b <u>k</u> l) 25	26
y=0.20	, E	40 <sup></sup>	]	<b>4</b>	30-4	<b>0</b> ••••	11)	(200	21 )	2 2 0)	28
		C	)	y=0.	05	40 Freq	00 J <b>uency (</b> K	600 (Hz)	800	1000	
				y=0.	10		42	38		38	
<b>Fig. 2.</b> Va frequency	riati for	ion o Zn <sub>1-</sub> ,	f 	y=0.	15		42	40		33	dielec
CONCLI	ICI		ſC	y=0.	20		42	42		32	

### CONCLUSIONS

From the XRD analysis, it is clear that there exists hexagonal ZnO and cubic CdO phase in the  $Zn_{1-x-y}Cd_xLi_yO$ . The estimated lattice parameters, bond length and crystallite size are quite consistent corresponding to the hexagonal ZnO and cubic CdO crystals which suggests the formation of super lattice structure of the system. The variation of the dielectric constant of the samples with frequency is systematic and also the dielectric constant increases with the increase of Li in the solution.

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The authors would like to express their thanks to Professor Dr. Makoto Ishida, Department of Electrical and Electronic Engineering, Toyohashi University of Technology, Japan and Dr. M. Shahjahan, a researcher under the supervision of Makoto Ishida, providing facility for X-ray diffraction experiment.

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Journal of Bangladesh Academy of Sciences, Vol. 32, No. 2, 183-191, 2008