

## **INFLUENCE OF $\text{In}_2\text{O}_3$ ADDITION ON THE MAGNETIC AND ELECTRICAL PROPERTIES OF IRON – DEFICIENT Ni-Zn FERRITE**

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### **ABSTRACT**

The influence of low melting  $\text{In}_2\text{O}_3$  addition on the magnetic and electrical properties of iron-deficient ferrites of composition  $\text{Ni}_{0.65}\text{Zn}_{0.35}\text{Fe}_{1.96}\text{O}_4 + x\text{In}_2\text{O}_3$  ( $x = 0, 0.005, 0.01, 0.015, 0.02, 0.025, 0.03$  and  $0.035$ ) was investigated. Single phase spinel structure of all sintered samples were confirmed by X-ray diffraction. The lattice parameter of the samples increased with the increment of  $\text{In}_2\text{O}_3$ . The effect of  $\text{In}_2\text{O}_3$  (melting point  $680^\circ\text{C}$ ) can be explained by the formation of liquid phase on the grain surface due to reaction of  $\text{In}_2\text{O}_3$  with the spinel phase at  $1250^\circ\text{C}$  sintering temperature. Saturation magnetization decreased almost linearly and Curie temperature linearly with the increasing addition of  $\text{In}_2\text{O}_3$ . The decrease in magnetization was possibly due to diamagnetic  $\text{In}^{3+}$  ions occupy B-sublattice (octahedral sites) and replace  $\text{Fe}^{3+}$  ions keeping the magnetization of A-sublattice (tetrahedral sites) unchanged. When indium ions occupy B-sites and replace  $\text{Fe}^{3+}$  ions, the magnetization of B-sublattice ( $M_B$ ) decreases keeping the magnetization of A-sublattice ( $M_A$ ) constant which in turn weakens A-B exchange interaction ( $M = M_B - M_A$ ). The dc resistivity of the samples increased almost linearly with the addition of  $\text{In}_2\text{O}_3$ . With the increasing addition of  $\text{In}_2\text{O}_3$ ,  $\text{In}^{3+}$  ions occupy B-sites which reduces  $\text{Fe}^{2+}$  to  $\text{Fe}^{3+}$  electron hopping conduction in octahedral sites and contributes to increase in resistivity.

Key words: Ferrites, Magnetization, Curie temperature, Permeability, Resistivity, Loss factor

### **INTRODUCTION**

Ni-Zn ferrites are widely used as soft magnetic materials for high frequency applications due to their attractive magnetic and electrical properties. Magnetic and electrical properties of these materials are sensitive to composition and preparation methodology.

Efforts have been made to improve the magnetic and electrical properties of these ferrites by adding oxides of transition elements and elements of different valence states depending on the applications of interest (Jain *et al.* 1979, Rezlescu *et al.* 1992, Caltun *et al.* 2001, Rao *et al.* 2004, Akhter *et al.* 2007). It has been reported that the choice of the

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addition of these oxides influences favorably the characteristic properties of ferrites (Rao *et al.* 1981, Pol *et al.* 1996, Bhosale *et al.* 1997). In this paper the authors presented some experimental results concerning the influence of low melting  $\text{In}_2\text{O}_3$  addition on the magnetic and electrical properties of  $\text{Ni}_{0.65}\text{Zn}_{0.35}\text{Fe}_{1.96}\text{O}_4$  ferrite.

## MATERIALS AND METHODS

Polycrystalline spinel ferrites of composition  $\text{Ni}_{0.65}\text{Zn}_{0.35}\text{Fe}_{1.96}\text{O}_4 + x\text{In}_2\text{O}_3$  ( $x$  in mol unit = 0, 0.005, 0.01, 0.015, 0.02, 0.025, 0.03 and 0.035) were prepared by solid state reaction method described elsewhere (Smit and Wijn 1959a). Components of each of these mixtures were mixed by wet milling for 6 hours. After mixing the slurry was filtered, dried and the powders were pressed in a metal-die press assembly to form pellets for presintering. The pellets were presintered in air for 3 hours at  $1000^\circ\text{C}$  for ferritization. The presintered pellets were then crushed and subjected to milling for 6 hours to get a fine reactive powder for final densification, mixing with required quantities of  $\text{In}_2\text{O}_3$  addition. Fine powders were compacted into discs and toroids at a pressure of 20 KN. Disc and toroid samples were sintered for 3 hours in air at  $1250^\circ\text{C}$  and then cooled to room temperature at the rate of  $100^\circ\text{C}/\text{hour}$ . Single phase spinel structure of the sintered samples were confirmed by means of X-ray diffraction (Model No. PHILIPS PW 3040 x' pert PRO) using  $\text{CuK}\alpha$  radiation (XRD pattern (Fig. 1). Magnetization of the samples was measured by vibrating sample magnetometer (Model No. VSM 02, Hirstlab, England). The Curie temperature of the samples was determined from the permeability versus temperature curve. Magnetic initial permeability and loss factor (Q-factor) measurements were carried out using LF impedance analyzer (Model No. HP4192A). The dc resistivity of the samples was measured with the help of an electrometer (Model No. Kiethley 6514) using silver paste contact. Microphotograph of the samples was taken by a Scanning Electron Microscope (Model No. S 50, FEI Quanta Inspect, Netherland).

## RESULTS AND DISCUSSION

Fig. 2 shows the variations of sintered density ( $d_s$ ) and lattice parameter ( $a$ ) with the increment of  $\text{In}_2\text{O}_3$ . Sintered density increases with the increasing addition of low melting  $\text{In}_2\text{O}_3$ . The inclusion of  $\text{In}_2\text{O}_3$  (melting point  $680^\circ\text{C}$ ) in this composition of Ni-Zn ferrite enhances the chemical reactivity of the resulting mixtures because it acts to some degree as a flux. So the effect of  $\text{In}_2\text{O}_3$  is explained by the formation of liquid phase on the grain surface of the ferrite due to reaction of  $\text{In}_2\text{O}_3$  with the spinel phase at  $1250^\circ\text{C}$  sintering temperature which promotes densification. The increment in lattice parameter can be defined on the basis of ionic radius of the additive ions. The ionic radius of  $\text{In}^{3+}$  ( $0.91\text{\AA}$ ) is larger than the displaced  $\text{Fe}^{3+}$  ( $0.64\text{\AA}$ ) ions, so the lattice bulges and the lattice parameter increases with  $\text{In}_2\text{O}_3$  addition.

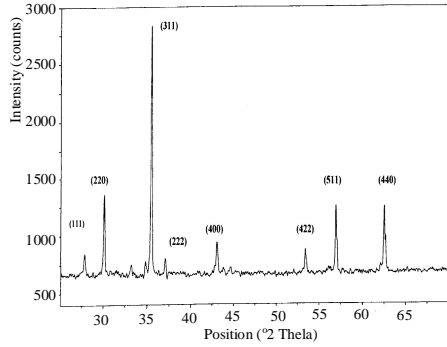


Fig. 1. XRD pattern of sintered ferrite with the addition of  $\text{In}_2\text{O}_3$ .

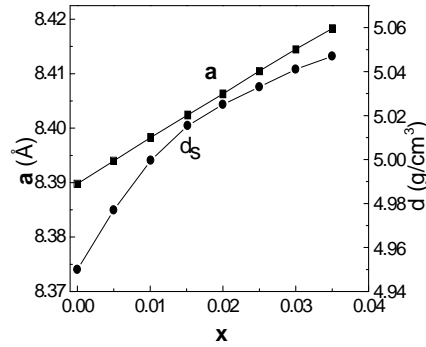


Fig. 2. Variation of  $d_s$  and  $a$  on  $\text{In}_2\text{O}_3$  addition.

The observed variation of saturation magnetization ( $M_s$ ) and Curie temperature ( $T_c$ ) with the increasing concentration of  $\text{In}_2\text{O}_3$  is shown in Fig. 3. Saturation magnetization decreases almost linearly and Curie temperature decreases linearly with the increase of  $\text{In}_2\text{O}_3$  addition. The decrease in magnetization with increased concentration of indium is possibly because diamagnetic  $\text{In}^{3+}$  ions occupy B-sites (octahedral sites) and replace  $\text{Fe}^{3+}$  ions from the sites. When indium ions occupy B-sites and replace B-site's  $\text{Fe}^{3+}$  ions, the magnetization of B-sublattice ( $M_B$ ) decreases keeping the magnetization of A-sublattice ( $M_A$ ) unchanged, which in turn weakens A-B exchange interaction. Thus the resultant magnetization according to  $M = M_B - M_A$  is expected to decrease, hence the magnetization decreases. It is well-known that the replacement of  $\text{Fe}^{3+}$  ions by the paramagnetic or diamagnetic ions results in the fall of Curie temperature (Lakshman *et al.* 1971). In this case it is also true because here A-B exchange interaction becomes weak, so Curie temperature decreases.

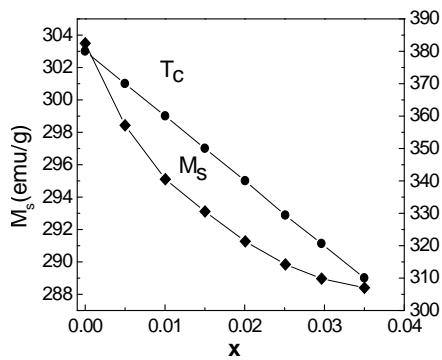


Fig. 3. Variation of  $M_s$  and  $T_c$  on  $\text{In}_2\text{O}_3$  addition.

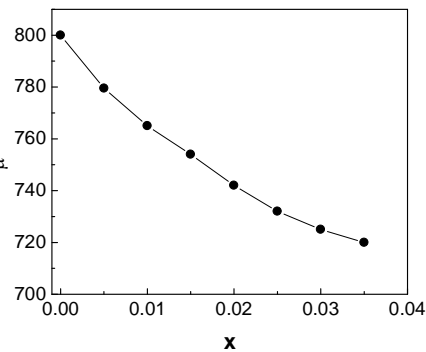


Fig. 4. Variation of  $\mu'$  at 100 kHz on  $\text{In}_2\text{O}_3$  addition.

The variation of initial magnetic permeability ( $\mu'$ ) at 100 kHz as shown in Fig. 4 decreased with increased addition of Indium concentration. The observed variation in initial permeability may be explained by the following considerations:

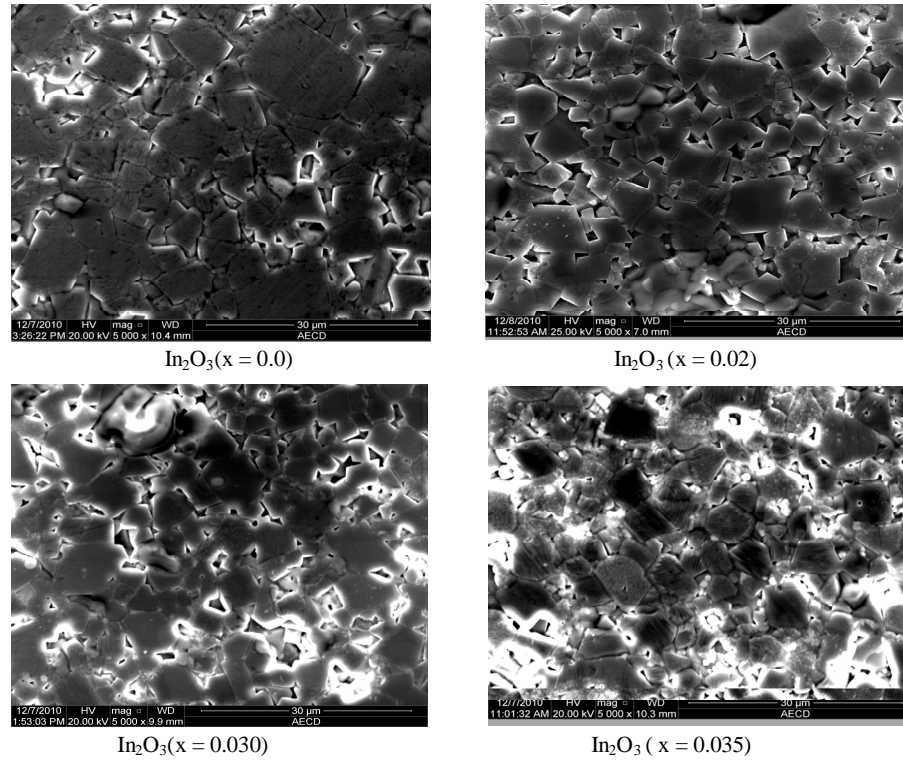


Fig. 5. Microstructure of Ni-Zn ferrite samples with  $\text{In}_2\text{O}_3$  addition.

The initial permeability of a ferrimagnetic material depends on many factors like reversible displacement of domain walls, bulging of domain walls, microstructural parameters *viz.*, average grain size and intra-granular porosity (Smit and Wijn 1959a,b, Peeduijn and Peloschek 1968, Roess *et al.* 1964). The grain size variation of the material as shown in the scanning electron micrographs (Fig. 5) is significant for considerable fall in initial permeability with increasing concentration of  $\text{In}_2\text{O}_3$ .

The observed variation of normalized loss factor ( $1/\mu Q$ ) and dc resistivity ( $\rho$ ) are shown in Fig. 6. The loss factor first decreases, reaches a minimum and then increases with the addition of  $\text{In}_2\text{O}_3$ . The dc resistivity of the samples increases almost linearly with the addition of  $\text{In}_2\text{O}_3$ . As mentioned earlier  $\text{In}^{3+}$  ions occupy B-sites (octahedral sites) which reduces the degree of  $\text{Fe}^{2+}$  to  $\text{Fe}^{3+}$  electron hopping conduction in this sites and contribute to increase the resistivity.

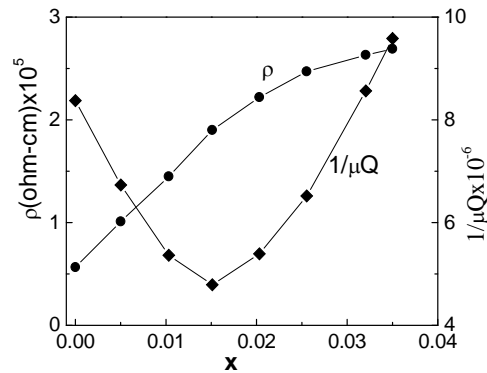


Fig. 6. Variation of  $1/\mu Q$  and  $\rho$  on  $\text{In}_2\text{O}_3$  addition.

## CONCLUSION

It can be concluded from the experimental data that the density, saturation magnetization, Curie temperature, initial magnetic permeability, magnetic loss factor and dc resistivity of iron deficient Ni-Zn ferrites can be controlled by the addition of  $\text{In}_2\text{O}_3$ . The optimum content of  $\text{In}_2\text{O}_3$  is considered to be around 4% ( $x = 0.04$ ) to obtain better dc resistivity and loss factor to promote the properties of the ferrite materials for high frequency applications.

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*(Received revised manuscript on 1 July, 2012)*