

Ginger (*Zingiber officinale*) powder from low temperature drying technique

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Abstract

Ginger (*Zingiber officinale*) powder was prepared using different low temperature drying techniques and their nutritional, phytochemicals, functional and sensory quality were investigated. Moisture content was significantly ($p < 0.05$) higher ($7.16 \pm 0.04\%$) in shade dried powder and lowest in oven dried powder. Protein, fat and fiber contents varied with drying techniques ranging from 6.08 ± 0.05 to $6.68 \pm 0.07\%$, 1.08 ± 0.16 to $1.39 \pm 0.25\%$ and 3.86 ± 0.13 to $5.11 \pm 0.06\%$ respectively. Highest alkaloid content was found in mechanical dried powder ($4.44 \pm 0.04\%$), while highest flavonoid content was found in oven dried ginger powder ($4.67 \pm 0.07\%$) and maximum saponin content was recorded in shade dried powder ($2.67 \pm 0.10\%$). Highest ascorbic acid content (3.53 ± 0.08 mg/100g) was found in shade dried powder and lowest was recorded in oven dried ginger powder (3.53 ± 0.08 mg/100g). Sun drying technique exhibited better nutritional and sensory quality. The sensory score demonstrated acceptance of all dried ginger powder was in the range of liked very much to liked moderately by the panelist. Low temperature drying techniques have positive significance on retaining phytochemicals and sensory quality of processed ginger.

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Introduction

Ginger (*Zingiber officinale*) is a herbaceous perennial flowering plant belongs to the Zingiberaceae family. Traditionally it is known as oldest spice and used as folk medicine. This plant is used around the whole world in food as a spice in dried and fresh conditions for enhancing the flavor, make spicy and pungency taste to the meal (Jayashree and Visvanathan, 2011). It is a good source of minerals and vitamins (*i.e.* β -carotene, ascorbic acid). This plant used as food masala (*i.e.* pickles, cookies, marmalade) in confectionery, seasoning and flavoring material in diet,

bakery products and alcoholic and non-alcoholic beverage (Plotto, 2002). Fresh ginger is a perishable spice causes of improper postharvest management and changes in micro constituent for chemical reaction during storage time. Postharvest management of ginger is not well developed (Pruthi, 1993). But, it is important to explore alternative techniques for processing fresh ginger industrially. Drying is the alternative techniques for producing ginger powder and allows them to use in off-season. Dried powder is a substitute product of fresh ginger and stored for long time holding its

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freshness. It takes small space and lighter in weight rather than raw ginger. For longer shelf life, the dried powder can be an effective solution for processors to make it as a commercial product. It can also be considered as processed product for ready to use in restaurants and homes (Ahmed and Shivhare, 2001). Moreover, dried ginger powder is less prone to microbial contamination (Prasad *et al.*, 2006). There are different drying techniques including sun drying, microwave drying, vacuum drying, freeze drying etc. (Jayashree *et al.*, 2014). The drying techniques can affect the phytochemicals, flavor and color of processed powder. For this, it is an important factor to maintain optimal temperature and rational heat dosage (Figiel, 2010). For producing ginger powder, low temperature drying techniques can be effective for retaining color, flavor, phytochemicals and nutritional contents. Therefore, the objective of this study was to evaluate the nutritional, functional and sensorial quality of low temperature dried ginger powder.

Ginger powder preparation

Collected ginger rhizomes were washed with running tap water. For improving the shelf life, gingers were cut into 2-5 mm slices and dehydrated using the following four different drying techniques.

- i. Sun drying (SD) - sliced ginger were dehydrated in hot sunlight.
- ii. Oven drying (OD) - sliced ginger were dehydrated at $(50 \pm 5)^\circ\text{C}$ for 6-8 hours.
- iii. Mechanical drying (MD)- sliced ginger were dehydrated in hot air mechanical dryer.
- iv. Shade drying (SHD) - sliced ginger was dehydrated in shade maintaining room temperature.

Dehydrated ginger slices were ground using a grinder for making fine powder as shown in Fig. 1. Prepared ginger powder was stored at 4°C in low dense airtight polyethylene



Where: S-1=Oven dry; S-2=Sun dry; S-3= Mechanical dry; S-4=Shade dry

Fig. 1. Prepared ginger powder at four different drying techniques

Materials and methods

This research was conducted at the Laboratory of Plant Protein Research Section of Institute of Food Science and Technology, Bangladesh Council of Scientific and Industrial Research (BCSIR), Bangladesh.

Raw materials collection

Fresh and matured ginger rhizome was collected from local market near BCSIR for study. All chemicals and reagent used in this study were collected from Alfaesar, UK.

bag for further analysis. Chemically color cleaned ginger were blanching and soaking into boiling water for 10-15sec. Then immersed in 0.2% potassium metabisulphite (KMS) solution for 5 min at room temperature (Singh *et al.*, 1997).

Methods of analysis

All experiment parameters were conducted at ambient temperature and repeated three times. Nutritional composition (*i.e.* moisture, ash, crude fat, protein and crude fiber) of dried ginger powder were estimated following AOAC methods (AOAC, 2005). Digestible carbohydrate content was estimated simply by difference (Eneche, 1999). Sodium and potassium contents were estimated following the

flame photometric method (Mutalik *et al.*, 2011). Calcium, iron and zinc contents were estimated following the Atomic Absorption Spectrophotometric (AAS) method (AOAC, 2005). Alkaloid content was estimated following the method described by Harborne (1998). Flavonoid content was estimated following the method reported by Bohm and Koupai (1974). Saponin content was determined following this method described by Ejikeme *et al.* (2014). Ascorbic acid content was estimated following 2, 6-dichlorophenol indophenol titration procedure described by Rao and Deshpande (2006). pH was estimated at room temperature with sample dilution by a digital pH meter. Total titratable acidity was estimated in terms of acetic acid (%) following method described by Ranganna (1986). Bulk density, foaming capacity, swelling power capacity and solubility index were estimated following method reported by Adegunwa *et al.* (2017). Water absorption capacity was determined following method described by Sosulski (1962).

Sensory evaluation

Sensory evaluation of dehydrated ginger powder was conducted by a 10 panelist of consumer test panel in the view of 9 points hedonic scale (IS: 6273, 1971). Sensory attributes were taste, flavor, color, and overall acceptability.

Statistical analysis

Statistical data were analyzed using SPSS (Statistical Package for Social Sciences) software, version 22, SPSS Inc. Chicago, Illinois, USA. Data values were expressed as a

percentage and mean± SD. One-way ANOVA (analysis of variance) along with Bonferroni post hoc test was used to analyze the significance/non-significance of the mean values between different groups. The findings were considered as statistically significant, if $p < 0.05$.

Results and discussion

The proximate composition result of ginger powder using different drying methods (*viz.* SD, OD, MD, and SHD) were presented in Table I. The moisture content is the major concern for shelf life of processed ginger, because higher moisture content decreases the shelf life of ginger powder. In this study, highest moisture content was evident in SHD ginger powder ($7.16 \pm 0.04\%$) and was significantly ($p < 0.05$) different from other dried ginger powder. On the other hand, OD ginger powder showed lowest moisture content ($4.02 \pm 0.08\%$), whereas, MD and SD dried ginger powder showed lower or moderate moisture content ($4.27 \pm 0.14\%$) and ($5.17 \pm 0.15\%$), respectively. The oven drying technique was found more effective in decreasing moisture content in ginger powder than other drying techniques used in this study. Similar experimental findings were observed in other studies (Bankole *et al.*, 2005).

Ash content was determined in this study as it indicates presence of minerals in food stuffs. Highest amount ash content ($4.04 \pm 0.10\%$) was found in MD ginger powder and lowest in SHD ginger powder ($3.31 \pm 0.12\%$). Ash content of SD powder ($3.71 \pm 0.09\%$) was slightly higher than OD ($3.52 \pm 0.08\%$) powder. Similar results with SD and SHD

Table I. Proximate composition of prepared ginger powder using different drying techniques

| Parameters | Sun dry | Oven dry | Mechanical dry | Shade dry |
|-----------------------|------------|-------------|----------------|-------------|
| Moisture(%) | 5.17±0.15 | 4.02±0.08* | 4.27±0.14* | 7.16±0.04* |
| Ash(%) | 3.71±0.09 | 3.52±0.08 | 4.04±0.10* | 3.31±0.12* |
| Acid insoluble ash(%) | 0.34±0.11 | 0.28±0.14 | 0.42±0.09 | 0.30±0.13 |
| Fat(%) | 1.22±0.21 | 1.08±0.16 | 1.18±0.21 | 1.39±0.25 |
| Organic matter(%) | 91.24±0.14 | 92.44±0.18* | 91.69±0.16 | 89.51±0.18* |
| Protein(%) | 6.45±0.09 | 6.68±0.07* | 6.08±0.05* | 6.32±0.03 |
| Crude fiber(%) | 4.67±0.10 | 3.86±0.13* | 5.11±0.06 | 4.80±0.12 |
| Carbohydrate(%) | 79.22±0.12 | 80.78±0.17* | 79.34±0.11 | 77.21±0.22* |
| TTA(%) | 0.48±0.05 | 0.39±0.08 | 0.36±0.09 | 0.51±0.06 |
| pH | 4.96±0.07 | 4.96±0.05 | 4.83±0.08 | 4.98±0.11 |

Values are means of triplicates ±SD. Values with *asterisk indicates in a row significantly different from sun dried powder, where $p < 0.05$

ginger powder were reported by Sangwan *et al.* (2014). On the other hand, acid insoluble ash content was also measured since it represents the digestibility of food (El-Ghorab *et al.*, 2010) Variation of acid insoluble ash content was observed between OD ($0.28\pm 0.14\%$) and MD ($0.42\pm 0.09\%$) ginger powder. Little higher amount of acid insoluble ash was observed in SD ginger powder ($0.34\pm 0.11\%$) and SHD ginger powder ($0.30\pm 0.13\%$).

Protein content was determined as it is related to the water absorption capacity, texture and volume of the dried ginger samples. Highest protein content was observed in OD ginger powder ($6.68\pm 0.07\%$) and lowest amount was seen in MD ginger powder ($6.08\pm 0.05\%$). No significant difference ($p<0.05$) was noticed between SD ginger powder ($6.45\pm 0.09\%$) and SHD ginger powder ($6.32\pm 0.03\%$). Similar findings related to protein content have been reported in other studies (Sangwan *et al.*, 2014).

Fat content was measured as it is responsible for holding flavor of the ginger powder and low fat content closely connected to shelf life (Rahman *et al.*, 2013). The fat content of SD, OD, MD and SHD ginger powder were found to be ($1.22\pm 0.21\%$), ($1.08\pm 0.16\%$), ($1.18\pm 0.21\%$) and ($1.39\pm 0.25\%$), respectively. No significant difference $p<0.05$ was observed between the drying techniques used in this study. This finding was corresponded with OD and SD powder reported by Ajayi *et al.* (2017).

Crude fiber content was determined as it indicates the presence of organic content and the lowest crude fiber was found in OD ginger powder ($3.86\pm 0.13\%$), which was significantly different than other drying techniques. Highest crude fiber content was estimated in MD ginger powder ($5.11\pm 0.06\%$) and slightly lower crude fiber content was estimated in SHD ginger powder ($4.80\pm 0.12\%$) and SD ginger powder ($4.67\pm 0.10\%$). A good amount of fiber content benefits in easing indigestion problem (Ozgoli *et al.*, 2009).

The organic matter ranged between ($89.51\pm 0.18\%$) in SHD to ($92.44\pm 0.18\%$) OD powder. MD powder organic matter was little bit higher than SD powder. Carbohydrate content of OD ($80.78\pm 0.17\%$) was significantly highest and lowest amount in ($77.21\pm 0.22\%$) in SHD powder. No significant difference was found in SD and MD powder. The result indicates that dried ginger powder contains a good amount of carbohydrate and can be graded as a carbohydrate-rich ginger powder, which is good source of energy.

The pH value for the SD, OD, MD and SHD ginger powder were 4.96 ± 0.07 , 4.96 ± 0.05 , 4.83 ± 0.08 , and 4.98 ± 0.11 , respectively. The pH ranges 3.5 -5.5 indicate the protein solubility in flour. In low acid and high alkaline pH value causes more charges and creating repulsion among the molecules. Protein-protein interaction increases the electrostatic force and water molecules interacts with protein molecules. This is a favorable condition for protein molecules to approach each other and get aggregate. At pH value above 6.5 and below 3.5 protein molecules have net positive or negative charges; similarly, water molecule interacts with protein charges. Net charges and charge repulsion contribute to greater protein solubility (Mann *et al.*, 1996). Lower pH value indicates more stable against microbial contamination.

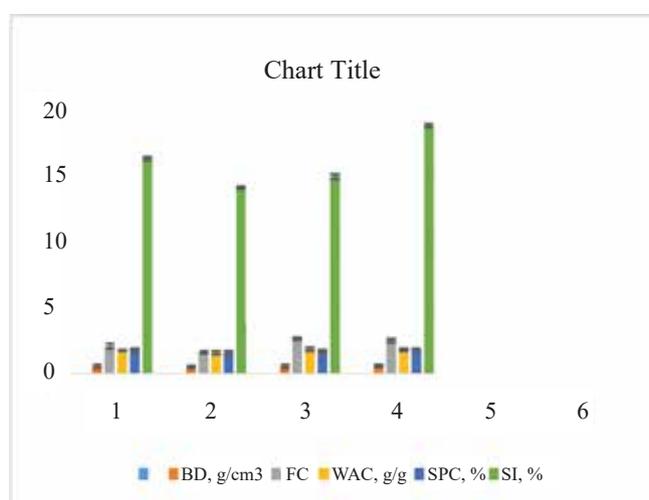
Titration acidity was maximum ($0.51\pm 0.06\%$) in SHD and minimum ($0.36\pm 0.09\%$) in MD. Non significant difference ($p<0.05$) was observed in titration acidity of dried powder. Similar results were also observed by Choi *et al.* (2012). The mineral contents and phytochemicals of produced ginger powder are presented in Table II. The ginger powder would be good source of essential mineral.

Human body requires different types of minerals because each mineral has a different set of functions and this requirement depends on age, sex and physiological state. Na is responsible for regulating body water and electrolyte balance and also required for absorption of certain nutrients from the gut. In this study, Na content was highest in OD ($6.58\pm 0.03\text{mg}/100\text{g}$) ginger powder and lowest in SD ($4.19\pm 0.02\text{ mg}/100\text{g}$) ginger powder. Na content of MD ($6.22\pm 0.04\text{ mg}/100\text{g}$) ginger powder was higher than SHD ($4.27\pm 0.02\text{ mg}/100\text{g}$) ginger powder. Ca is the most abundant essential mineral content in human body and also essential for intracellular signaling to enable the integration and regulation of metabolic process via nerve system. Ca content was estimated for its biological importance and highest amount was in MD ($308.64\pm 0.09\text{ mg}/100\text{g}$) ginger powder and lowest amount in OD ($139.85\pm 0.08\text{ mg}/100\text{g}$) ginger powder. Ca content for SD and SHD ginger powder were ($251.24\pm 0.07\text{ mg}/100\text{g}$) and ($188.62\pm 0.07\text{ mg}/100\text{g}$), respectively. K is the one of the essential mineral and has the capacity of regulating electrolyte balance and also normalize the nerve cell functioning in human body. In this study, highest amount K content was seen in MD ($26.35\pm 0.07\text{ mg}/100\text{g}$) powder and lowest amount in SHD ($20.45\pm 0.06\text{ mg}/100\text{g}$) powder. Similar findings related to K content have been reported in other studies (Famurewa *et al.*, 2011). Fe is essential for formation hemoglobin in red blood cells and also an essential component in many enzymatic reactions in human body. This mineral boost up the human immune

Table II. Mineral contents and phytochemicals of prepared ginger powder

| Ginger Powder | Sun Dry | Oven dry | Mechanical Dry | Shade Dry |
|-------------------------|--------------|--------------|----------------|--------------|
| Na(mg/100g) | 4.19±0.02 | 6.58±0.03 * | 6.22±0.04* | 4.27±0.02 |
| K(mg/100g) | 25.25±0.04 | 21.65±0.05 * | 26.35±0.07 * | 20.45±0.06* |
| Fe(mg/100g) | 4.65±0.04 | 4.23±0.05* | 2.59±0.07* | 3.95±0.06 * |
| Ca(mg/100g) | 251.24± 0.07 | 139.85±0.08* | 308.64±0.09* | 188.62±0.07* |
| Zn(mg/100g) | 11.45±0.03 | 11.20±0.04* | 9.13±0.06 * | 9.01±0.08* |
| Alkaloid(%) | 3.25±0.09 | 4.10±0.05 * | 4.44±0.04 * | 3.15±0.03 |
| Flavonoid(%) | 3.52±0.08 | 4.67±0.07* | 3.72±0.13 | 3.13±0.07* |
| Saponin(%) | 1.68±0.09 | 1.78±0.07 | 2.36±0.07* | 2.67±0.10* |
| Ascorbic acid (mg/100g) | 2.84±0.07 | 2.48±0.09* | 3.18±0.05* | 3.53±0.08* |

Values are means of triplicates ±SD. Values with *asterisk indicates in a row significantly different from sun dried powder, where $p < 0.05$.

**Fig. 2. Functional property of ginger powder**

system. Highest amount of Fe content was seen in SD ginger (4.65±0.04 mg/100g) and lowest amount in MD (2.59±0.07 mg/100g) ginger powder. The main function of Zn in human metabolism as a cofactor of numerous enzymes. It is directly or indirectly involved in the major metabolic pathways concerned with protein, lipid, carbohydrate and energy metabolism and is also essential for cell division, tissue repair and normalize the reproductive system. Highest amount of Zn content was estimated in (11.45±0.03 mg/100g) in SD ginger powder and lowest amount in (9.01±0.08mg/100g) SHD ginger powder. However, minerals are inorganic substances required for body in small amounts for variety of body metabolic functions.

Alkaloids are a class of basic naturally organic compounds and have anti-inflammatory analgesic, local anesthetic and pain relief properties. Alkaloid concentration becomes low at the maturation stage and this concentration also depends on the season. In this study, highest amount of alkaloid was seen in MD (4.44±0.04%) ginger powder and was significantly different ($p < 0.05$). Lowest amount of alkaloid was seen in SHD (3.15±0.03 %) ginger powder. Flavonoids are one of the abundant phytochemicals in plant, for which they perform several function such as UV-filtration, cell-cycle inhibition and chemical messengers. Highest amount of flavonoid was seen in OD (4.67±0.07%) ginger powder and was significantly different ($p < 0.05$). In this study, lowest amount of flavonoid was seen in SHD (3.13±0.07%) ginger powder. Drying techniques are a potential factor for flavonoid content results. High temperatures denature the cellular constituents and help to release flavonoid concentration. But, a short aspect of time within the drying techniques prepares it useful about flavonoid preservation (An *et al.*, 2016). Saponins are one of the most numerous and diverse groups of plant natural products and having the properties of improving immune function and works as antioxidants and scavenge oxidative stress. Saponin concentration depends on pH and temperature. Due to the increase of pH and temperature, the saponin concentration become decreasing. Highest amount of saponin content was seen in SHD (2.67±0.10 %)ginger powder and was significantly different($p < 0.05$) in this study. Lowest amount of saponin was seen in SD (1.68±0.09%) ginger powder. In this study, ascorbic acid content ranged from 2.48±0.09 mg/100g in OD to 3.53±0.08 mg/100g in SHD ginger powder. Water-soluble ascorbic acid is one of the crucial antioxidant found in nature. The concentration of ascorbic

acid depends on temperature, maturation stage and storage period (Koomson *et al.*, 2018).

Functional property

From the Fig. 2. of functional property, the bulk density of all dried ginger powder was in lower range (below 1.0 g/cm³). Lower bulk density results reasons for homogeneousness of particle and reducing the inter-particles voids the surrounding surface area become decreased. It influenced the structural arrangement of carbohydrate and other polymer in flour. From the graph all dried ginger powder showed low foaming capacity (below 3.0). It is related to surface tension; protein molecules absorb water for which surface tension decreased. Low foaming capacity indicates presence of flexible protein in flour (Shathe *et al.*, 1982). Water absorption capacity indicates holding water for consistency of flour. It is related to moisture, polysaccharide, starch and protein content. All dried ginger powders have lower water absorption capacity (below 2 g/g) for which it contains less protein, polysaccharide and starch. Swelling power capacity has a correlation with presence of amylose content (Singh, 2010). Ginger powder showed lower swelling power capacity (below 2.0 %). Lower swelling power indicates the presence of lower amount amylose content and hydrophilic groups in flour (Kaur *et al.*, 2007). All dried powder showed solubility index below 20%. Solubility index indicates presence of soluble molecules in flour. Functional property result indicates dried ginger powder have a good capacity of a finished product ingredient.

Sensory quality

Sensory quality of dehydrated ginger powder is represented in Fig. 3. SD ginger powder scored maximum in all attributes including color, aroma, texture, appearance, and overall acceptability and a lower score for OD powder. In the point of color and aroma attributes SD powder scored high 7.80 ± 0.10 and 7.66 ± 0.15 respectively. In point of texture attribute, SD powder scored high (7.50 ± 0.20). Different drying techniques robustly influenced the appearance of dried ginger powder. Drying techniques are closely related to the appearance attribute which created a bridge bond between color, aroma, texture, appearance, and acceptance of ginger powder (Sangwan *et al.*, 2014). However, mean scores for sensory attributes indicated that prepared ginger powder was in the range of liked very much to like moderately.

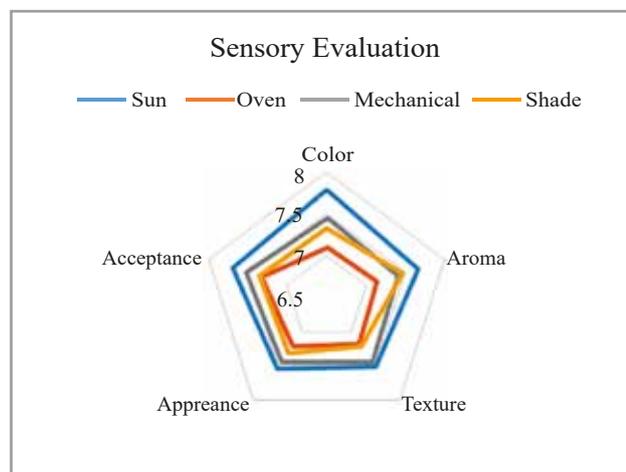


Fig. 3. Sensory quality of prepared ginger powder

Conclusion

The study results demonstrated that sun drying technique exhibited better nutritional and sensory quality as compared to other drying techniques used in this study. Although, the moisture content of oven dried ginger powder was the lowest but sundried powder showed better sensory quality. Sensory score demonstrated that acceptance of all dried ginger powder was in the range of liked very much to liked moderately by the panelist. Low temperature drying techniques showed a positive effect on retaining phytochemicals and good sensory attributes for producing ginger powder. Low temperature drying techniques can be an effective way for post-harvest management of raw ginger for farmers and small-scale processors. Processed ginger can make contribution to the national economy if formulated commercially.

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